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cylinder head bolt torque for a DOHC Turbo 3.0L V6 92 ft lbs. cylinder head bolt torque for a Non-Turbo 76-83 ft lbs. main bearing caps mark on head of bolt "9" 59 ft lbs. mark on head of bolt "10" 70 ft lbs. connecting rod nut 38 ft lbs.

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the bolt head and in the threads. Safety with New Bolts With the torque-angle method, the head bolts are elongated plastically, i.e. permanently. After disassembly, they are clearly longer than new bolts. During the engine's warm-up period, the bolt is stretched even more. This applies in particular for all-aluminium and bi-metal engines, as ...

Cylinder-head Bolts and Cylinder Head Installation

Cylinder head and valves
Cylinder head flatness of gasket surface mm Less than 0.05
0.2
Cylinder head grinding limit of gasket surface mm Total resurfacing depth of both cylinder head and cylinder block - 0.2
Cylinder head overall height mm SOHC 120 - GDI 132 - Cylinder head bolt shank length mm - Maximum 99.4

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